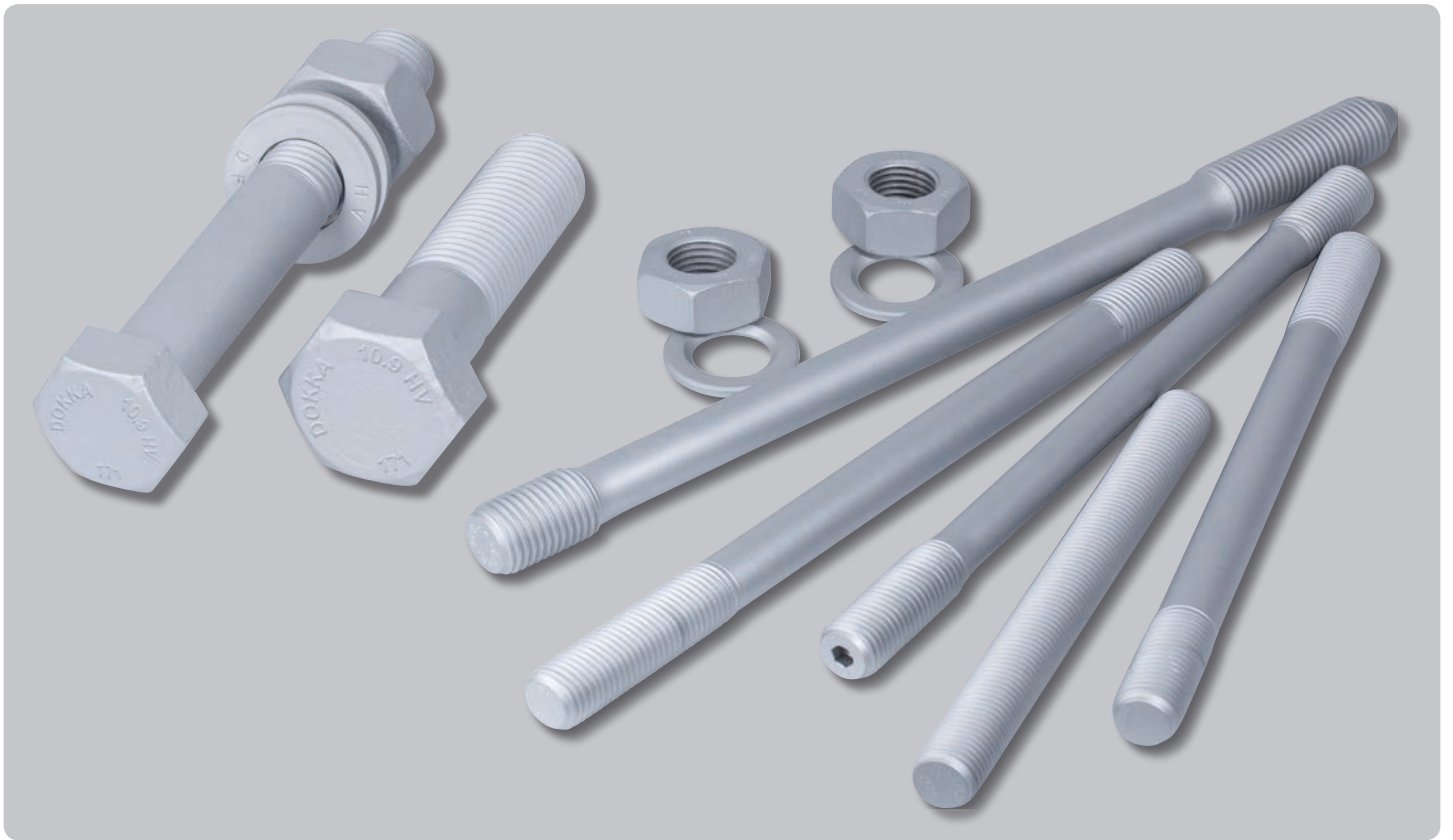




# QUALITY FASTENERS

For demanding applications





# PROVIDING SECURITY

## To customers worldwide

### Using Robotics and Automation

To Build World Class Product

At Dokka Fasteners, integrating automation, robotics, and LEAN initiatives into our processes is a way of life. Our focus is to use best available technology to manufacture high quality fasteners efficiently. Whether it be our forming operation, or our forging operation, or our hot dip galvanizing, or our state-of-the-art quality inspection facilities, technology is the benchmark that these processes are built upon.

### Commitment to Quality

With Dokka Fasteners, Security is provided through high quality product, delivered on-time, manufactured to procurement specifications by a LEAN-focused company.

Dokka Fasteners has been producing fasteners for more than 100 years, servicing multiple industries such as wind, oil & gas, heavy equipment, cranes, as well as the distribution market.

Because of our dedication to detail and our commitment to quality, our customers have made Dokka Fasteners their supplier of choice for high tensile, high quality, large diameter bolts, studs, and rods.

### Quality Inspection Laboratories

Dokka Fasteners Inspection Laboratory features:

- Tensile and compression testing machines (600kN and 2000kN)

- Hardness tester (Brinell and Vickers)
- Hardness tester (HV0,3-HV30)
- Charpy impact tester 300J with cooling equipment down to -100°C
- Torque – tension testing machine (M12 – M64)
- Spectrometer for chemical analysis
- Elcometers for coating thickness measurements
- Measuring tools and gauges for dimensional inspection
- Stereo, optical, and inverted axial microscopes for metallurgical analysis
- Magnetic particle testing equipment

### World Wide Focus

We offer our high strength quality fasteners to our customers world-wide from our factories in Norway and the United States, with additional manufacturing facilities to be developed in Brazil and China between 2014 and 2016.

In cooperation with our parent company The Würth Group, Dokka Fasteners has the capability to provide inventory management programs for our customers where desired.

The Würth Group has over 400 companies in 84 countries with more than 66,000 employees supporting their customers.

For more information about The Würth Group please go to [www.wuerth.com](http://www.wuerth.com).



With the Dokka Fast Track system, we can respond quickly to your large diameter bolt requirements, regardless of the length. With one call to us, we can help get you back "on track" with your production needs.

The Dokka Fasteners Fast Track system provides you with a secure transaction: high quality product delivered on time. We guarantee availability of large diameter bolts in multiple lengths, when you need them, in the quantity you need.



For over 30 years, Dokka Fasteners has supplied the Wind Power industry with high quality fasteners built upon the innovation only a 100 year old company can provide.

Whether it is design feedback to our valued customers, development and testing of advanced finishes for premium corrosion resistance, or value-added shipment options to meet the growing demands of our Wind Power customers, we power ahead of the competition.

When our Crane customers are designing and building the latest technology in their product, safety and security is the top priority. Dokka Fastener products are built with safety and security as the cornerstones of our processes. Our fasteners are "Forged From Integrity" to withstand the extremely rigorous applications that our customers require.

For over 100 years, we have manufactured world class hex bolts, double-ended studs, and threaded rod for customers around the world. Customers who build the tallest, strongest, most complex craning systems. Crane customers turn to us to fasten these incredible structures together.



- ✓ Hex Bolts > M20-M72
- ✓ Pin bolts > M20-M52
- ✓ Cold forging M8-M42
- ✓ Hot forging M20-M80

- ✓ Delta, Dacromet and Geomet
- ✓ In-house fully automated hardening
- ✓ in-house Hot Dip Zinc Galvanizing



Whether the customer's product is a large wheeled mining vehicle, or a large conveyor, or a massive powerplant, or a pressure vessel, or just about any heavy duty application – Dokka has the right part for the job.

For over 100 years, Dokka Fasteners has built our product with safety and security as the cornerstones of our processes. Our fasteners are "Forged From Integrity" to withstand the extremely rigorous applications that our customers require. So when the application is for a large piece of equipment or in an absolute severe environment, our customers turn to Dokka Fasteners to ensure that their rigorous applications are fastened securely with a Dokka bolt.

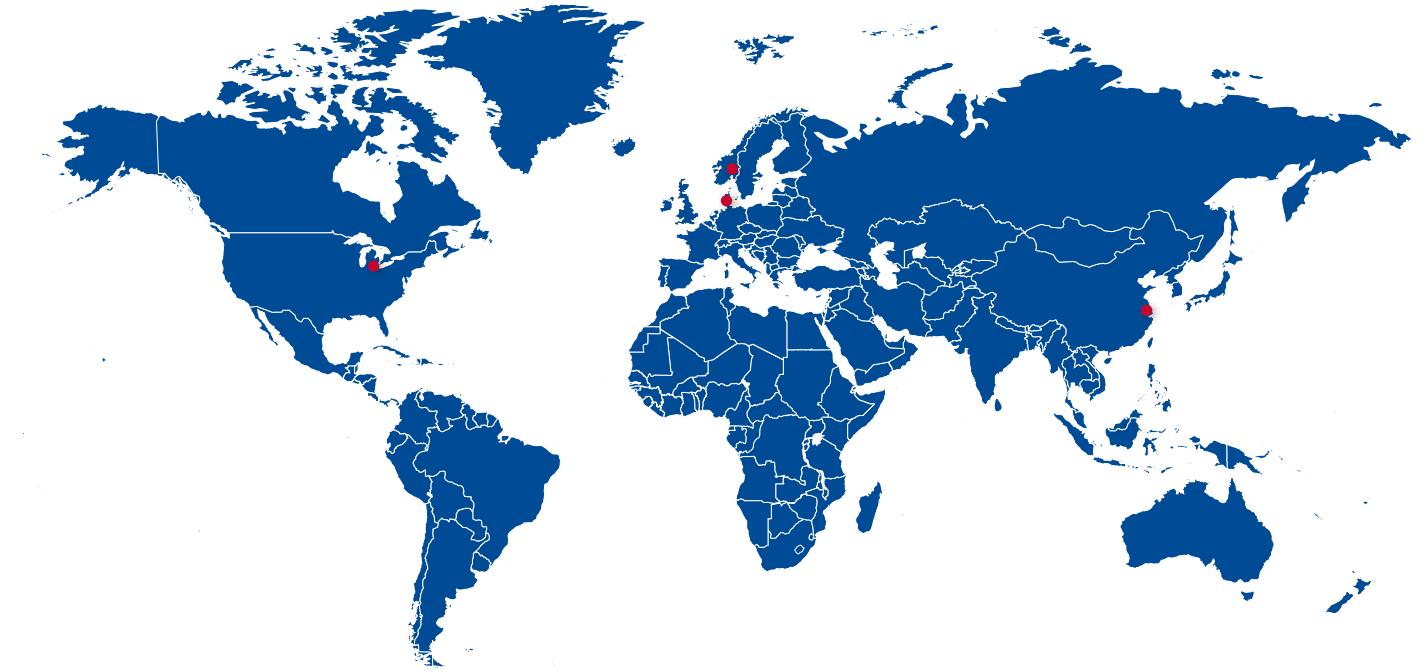
In the Oil & Gas industry, the equipment responsible for drilling and transporting their precious cargo is subject to some of the harshest environmental and fatigue conditions.

This equipment is designed to survive a multitude of temperature and pressure conditions, and the expectations are that the fasteners used to assemble this equipment will sustain these extreme conditions as well. This is where a Dokka fastener shines.



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