

DECLARATION OF PERFORMANCE

No. DF 001/EN 14399-4 10.9/2025-01-07

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| 1. | Unique identification code of the product-type: | EN 14399-4 HV-system |
| 2. | Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer: | Fasteners for structural metal works |
| 3. | Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article 11(5): | Dokka Fasteners AS
Rosteinvegen 7
2870 Dokka
Norway |
| 4. | Where applicable, name and contact address of the authorized representative whose mandate covers the tasks specified in Article 12(2): | - |
| 5. | System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V: | 2+ |
| 6. | Declaration of performance concerning a construction product covered by a harmonized standard: | TÜV Thüringen e. V. Nr. 0090 conducted the initial inspection of the plant and of the FPC and performs continuous monitoring and conformity assessment of the FPC (System 2+) and issue the certificate of conformity of factory production control |
| 7. | Declaration of performance concerning a construction product for which a European Technical Assessment has been issued: | N/A |

8. Declared performance

Essential characteristics	Performance	Harmonised technical specification
<i>Dimension, form and position tolerances</i>	Bolt: EN 14399-4 Nuts: EN 14399-4 Washer: EN 14399-6/-5	EN 14399-1:2015
<i>Mechanical properties</i>	Bolt: 10.9 EN ISO 898-1 Nuts: 10 EN ISO 898-2 Washers: Hardness class 300-370HV	
<i>Suitability for preloading (assembly)</i>	k-class K1 (EN 14399-1,2)	
<i>Durability (bolts, nuts and washers)</i>	NPD	
<i>Release of dangerous substances (bolt, nuts and washers)</i>	NPD	
<i>Coating</i>	Hot dip galvanized Zinc flake coating	EN ISO 10684:2004 EN ISO 10683:2018
<i>As processed</i>	NPD	N/A

10. The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Dokka, Norway, 07.01.2025



Thomas de Fries Hansen
Quality Director