

## DECLARATION OF PERFORMANCE

No. DF 004/EN ISO 4014 SB 8.8/2025-01-07

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| 1. | Unique identification code of the product-type:  | EN ISO 4014-2022 SB property class 8.8  |
| 2. | Produced in accordance with the applicable harmonized technical specification, as foreseen by the manufacture                          | Non-preloaded structural bolting assemblies for steel structures  |
| 3. | Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article 11(5):    | Dokka Fasteners AS<br>Rosteinvegen 7<br>2870 Dokka<br>Norway  |
| 4. | Where applicable, name and contact address of the authorized representative whose mandate covers the tasks specified in Article 12(2): | N/A   |
| 5. | System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:        | System 2+   |
| 6. | In case of the declaration of performance concerning a construction product covered by a harmonized standard:                          | TÜV Thüringen e. V. Nr. 0090 conducted the initial inspection of the plant and of the FPC and performs continuous monitoring and conformity assessment of the FPC (System 2+) and issue the certificate of conformity of factory production control |

7. Declared performance

Essential characteristics	Performance	Harmonised technical specification
<i>Dimension, form and position tolerances</i>	Bolt: EN ISO 4014 Nuts: EN ISO 4032	EN 15048-1-2016
<i>Mechanical properties</i>	Bolt: 8.8 EN ISO 898-1 Nuts: 8 EN ISO 898-2 Washer: Hardness class min. 100HV max. HV300	
<i>Suitability for preloading (assembly)</i>	EN 15048-2	
<i>Durability (bolt, nuts and washers)</i>	NPD	
<i>Release of dangerous substances (bolts, nuts and washers)</i>	NPD	
<i>Coating</i>	Hot dip galvanized Zinc flake coating Electroplated	EN ISO 10684:2004 EN ISO 10683:2018 EN ISO 4042:2018
<i>As processed</i>	NPD	N/A

8. The performance of the product identified in point 1 is in conformity with the set of declared performance in point 7.

This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified in point 3.

Signed for and on behalf of the manufacturer by:

Dokka, Norway, 07.01.2025



Thomas de Fries Hansen  
Quality Director